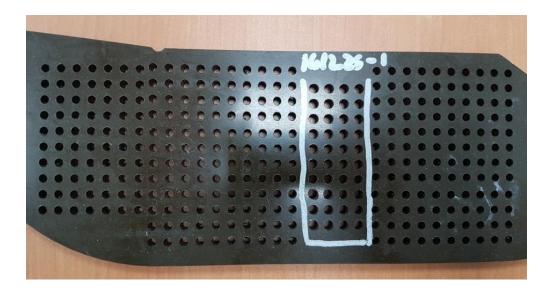


## PCD Wafer Drill - Case study

## Test parameters:

Customer:US Aerospace customerPCD Wafer drill .192" (4.88mm)Cutting speed: 6000 RPMFeed:300 mm/minCoolant:External floodCFRP:787 part, 10.5 mm thickness



Summary: Drill successfully performed 500 holes in material to the satisfactory of the end user.

