

PCD Wafer Drill - Case study

Test parameters:

Customer: US Aerospace customer
PCD Wafer drill .192" (4.88mm)
Cutting speed: 6000 RPM
Feed: 300 mm/min
Coolant: External flood
CFRP: 787 part, 10.5 mm thickness

Summary:

Drill successfully performed 500 holes in material to the satisfactory of the end user.

