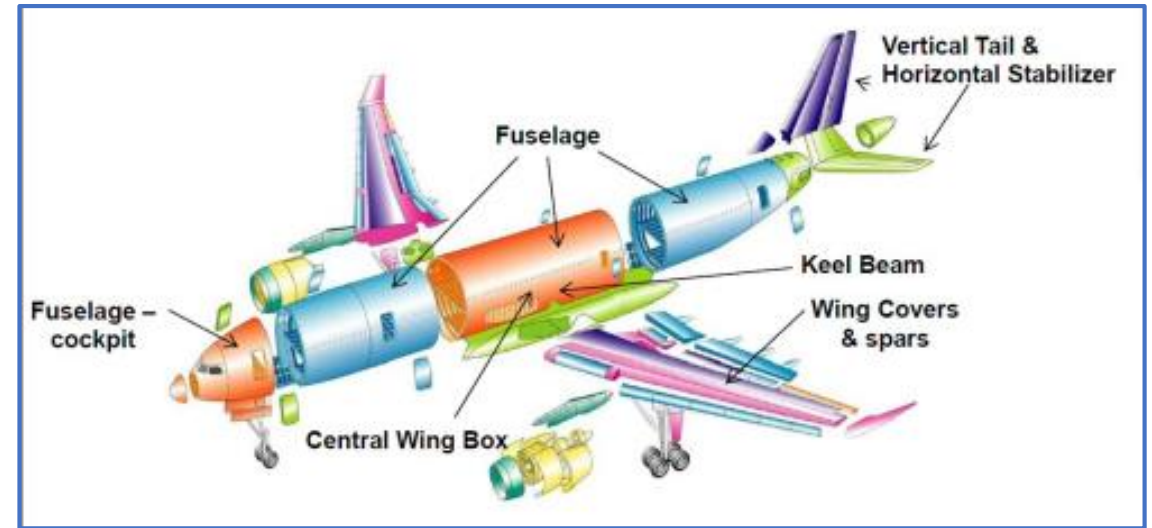


PCD Full-Nib Drill - Case study

Test parameters

Customer: European aerospace customer
PCD Helicon drill 2.7 mm
Cutting speed: 9000 RPM
Feed: 750 mm/min
Coolant: External flood.
CFRP: M21E - A350 part, 12mm thickness



Summary:

Drill successfully performed 600 holes in material to the satisfactory of the end user.

